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Winchester 94 M-LOK Handguard Instructions

MI-W94

It is recommended these parts are installed by a qualified gunsmith

Midwest Industries is not responsible for parts damaged by not following these instructions. Please read the instructions and get familiar with these parts before proceeding with installation. We have included one extra front sight screw and one extra rear sight set screw just in case you need them. We have provided a small Allen wrench and Torx wrench for the rear sight installation. You will need a small screw driver for the front sight work. We have also provided Vibra-tite for the screws. We do not recommend the use of any other thread locker.

Instructions

1. Make sure your rifle is unloaded and pointed in a safe direction. Check chamber and tube.
2. Repeat step 1.
3. Remove the factory handguard. Reassemble rifle without factory handguard.
4. Slide the MI handguard onto your rifle and seat the location tangs into the recess in the front of the receiver.
5. Apply a drop of Vibra-tite to the threads of all the handguard installation screws.
6. Start the long 6-32 front hold down screw and tighten finger tight.
7. Slide the tension block down the barrel and mag tube. These will sit directly in front of the handguard mounting screw. The set screw will go into the slot of the tension block. Run the set screw down until it just makes contact. One at a time, each side.
8. While pulling down on the handguard against the lower handguard tang, install and tighten the rear set screw so it just makes contact with the magazine tube. **DO NOT TORQUE THIS SCREW!**
9. Torque front two hand guard tenon screws to 20 inch/lbs.
10. This handguard includes some special M-Lok nuts that are for the top 45degree M-Lok slots. Some rifles may need these due to large diameter barrels.
11. Thank you for your purchase.