



Customer Support: 262-896-6780

www.midwestindustriesinc.com

Optic Rail Shell Holder Installation Instructions

MI-ORSH-1854

Please have installed by a qualified gunsmith. If you have any questions, please contact Midwest Industries customer support

1. Make sure your gun is unloaded and pointed in a safe direction
2. Please repeat step 1
3. Remove the receiver rail and rear sight from the firearm.
4. Degrease the threaded holes in the receiver and the receiver screws from your factory rail.
5. Apply a drop of the provided Vibra-tite to each screw. Install the railed shell holder and rear sight, then torque the screws to 25–30-inch lbs.
6. Apply a drop of Vibra-tite to the mount tension screws (two silver screws in hardware bag)
7. Install the screws into the holes between the shell holders. Screw in until they just contact the receiver. Do not overtighten or torque these screws
8. Thank you for your purchase



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