



W292S4498 Hillside Rd. Waukesha, WI 53189

262-896-6780 Fax 262-896-6756

www.midwestindustriesinc.com

PEQ15 Fixed Front Sight Installation Instructions

MI-PEQ15-FS

Please read all instructions step-by-step before proceeding to install the sight.

(If instructions are not followed, your warranty is void. If you are not comfortable with this install please have the sight installed by a qualified gunsmith.)

Before proceeding, make sure your rifle is pointed in a safe direction, magazine removed and chamber empty. Remove all ammunition and magazines from the workspace.

- 1.) Locate the forward most T-slot on the top of your hand guard rail.
- 2.) Remove any existing front sights, lasers, lights or accessories that will block the front sight.
- 3.) Loosen allen head screw and be careful to not lose screw or clamp.
- 4.) Clip the front sight into the forward most slot on the top rail with the engraved MI facing forward.
- 5.) Slide the sight forward in the slot and torque the clamp screw to 20 inch/pounds.
- 6.) When installing PEQ15 open filters to allow it to slide up to the rear of the fixed front sight.
- 7.) Reinstall any accessories onto hand guard.
- 8.) Perform a function check to make sure the firearm is in good working condition and all parts were reinstalled correctly.

Includes front sight tool. Adjustments one click: Rifle 1.5 MOA / Carbine 2 MOA adjustments

Turning sight post clockwise will raise your point of impact, counterclockwise will lower it.

Modification or alteration to this part (to include custom coatings) voids all factory warranties.

If you have any questions about the install please give us a call at:
262-896-6780