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Side Folder Installation Instructions

MI-STAP-SF, MI-STAP-SF-LWS, MI-STAP-SF-PB, MI-STAP-SF-FES, MI-STAP-SF-TRAPDOOR, MI-AK-ALPHA-FS,

MI-ALPHA-FBSF, MI-ALPHA-M4BSF

READ THESE INSTRUCTIONS



Only apply the included thread lock on the specified parts – Midwest Industries is not responsible for damaged parts from not reading these instructions. Failure to follow the instructions below will **VOID** the limited lifetime warranty provided by Midwest Industries. Midwest Industries recommends that these parts are installed by a qualified gunsmith.

The stock tube screws **DO NOT** have thread lock from the factory. This allows the end user to determine if they want the mechanism to fold left or right.

- Before installing the MI-STAP-SF, make sure your firearm is unloaded and pointed in a safe direction. Repeat this step.
- Loosen the clamp screw and install the folder onto the rail section of your gun. Torque the clamp screw to 35-inch lbs. (**DO NOT use excessive torque**)
- Fold your stock tube to the open position.
- At this time, determine what direction you want the stock to fold. From the factory the stock folds to the left. If this is the direction you want you can remove and apply thread lock to the stock tube bolts.
- Torque the bolts to 15-inch pounds (**DO NOT use excessive torque**)
- If you want the stock to fold to the right follow the instructions below. You **MUST** follow these instructions to ensure the product is installed correctly.
- With the tube in the folded position, loosen the tube retaining screws and flip the tube 180 degrees, then re-install the tube bolts. Torque these bolts to 15-inch pounds (**DO NOT use excessive torque**).
- Remove the complete unit from your gun and flip the full assembly over and it will be set up to fold to the right.

FOR MI-STAP-SF-BT

- Follow same steps above to attach side folder to firearm
- Screw buffer tube onto back of side folder
- Use set screw to secure buffer tube to side folder adaptor

If you have any questions about the install please give us a call at:
262-896-6780