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Ruger® PC Carbine™ Take-Down Chassis Installation Instructions



MI-RPCC / MI-RPCCSF

Please read all instructions step-by-step before proceeding to install the handguard.

(If instructions are not followed, your warranty is void. If you are not comfortable with this install please have the PC Carbine™ Take Down Chassis installed by a qualified gunsmith.)

Before proceeding, make sure your firearm is pointed in a safe direction, magazine removed and chamber empty. Remove all ammunition and magazines from the workspace.

- 1.) Lock the bolt to the rear and face the muzzle away from you. Remove barrel assembly. Carefully return bolt to forward position, do not let bolt slam forward.
- 2.) Flip the Ruger® PC Carbine upside down and remove factory stock retaining screws and buttstock. Remove magazine catch and adaptor. DO NOT REUSE THE FACTORY SCREWS.
- 3.) Install factory magazine release in Midwest Industries (MI) PC Carbine™ chassis, install magazine adaptor in the MI chassis.
- 4.) Turn chassis upright and align the MI PC Carbine™ Chassis with the trigger guard on the receiver assembly, and drop in place.
- 5.) Drop the two provided 12-24x3/4 hex screw in the screw holes and tighten to 55 inch/pounds, securing receiver to chassis. Degrease screws prior to installing loctite.
- 6.) Install AR grip adaptor on bottom of MI PC Carbine™ Take-Down Chassis with threaded grip screw hole facing rearward, install the ¼-20x1.5" screw from the top and torque screw to 35 inch/pounds. Blue loctite can be used on threads.
- 7.) Install included special receiver extension (Mil-spec) or adaptor rail to rear of chassis. Install brace or stock on rear of chassis.
- 8.) Install AR style grip with provided grip screw/washer and torque grip screw to 45 inch/pounds.
- 9.) Lock the bolt to the rear and install barrel on receiver and perform a function check to make sure the firearm is in good working condition and all parts were reinstalled correctly.

Modification or alteration to this part (to include custom coatings on the chassis) voids all factory warranties.

If you have any questions about the install please give us a call at:

262-896-6780