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Ruger® 10/22™ Fixed Barrel Chassis Installation Instructions

MI-1022-FC8 / MI-1022-FC13

Please read all instructions step-by-step before proceeding to install the Chassis/Handguard.

(If instructions are not followed, your warranty is void. If you are not comfortable with this install please have the 10/22™ Fixed Barrel Chassis installed by a qualified gunsmith.)

Before proceeding, make sure your firearm is pointed in a safe direction, magazine removed and chamber empty. Remove all ammunition and magazines from the workspace.

- 1.) Remove all magazines and ammo from the work station. Lock the bolt to the rear and face the muzzle away from you.
- 2.) Flip the Ruger® 10/22™ upside down and remove factory stock retaining screw and lift the buttstock off the receiver. DO NOT REUSE THE FACTORY SCREW.
- 3.) Install AR grip adaptor on bottom of Midwest Industries 10/22™ Take-Down Chassis with threaded grip screw hole facing rearward, install the ¼-20x1.5" screw from the top rear of the chassis and torque screw to 35 inch/pounds.
- 4.) Turn chassis upright and align the Midwest Industries Ruger® 10/22™ Chassis with the trigger guard on the 10/22™ receiver assembly, make sure the safety is centered between safe and fire, put the rear of the receiver in first then cam the front down.
- 5.) Drop the provided 12-24x3/4 hex screw in the screw hole in the hole in front of the magazine well and tighten to 55 inch/pounds, securing the receiver to chassis.
- 6.) Slide M-Lok hand guard down the barrel and onto the duck bill so the two hand guard holes align with the two holes in the bill. Install both screws and tighten to 55 in/lbs.
- 7.) Install customer supplied AR receiver extension, use standard castle nut to tension off rear of chassis. When aligned tighten 6/32 set screw to 15 inch/pounds to prevent rotation. Confirm receiver extension is aligned and tight so it doesn't rotate during use.
- 8.) Install AR style grip with provided grip screw/washer and torque grip screw to 45 inch/pounds. Be sure to use AR style grip without beavertail on the back.
- 9.) Perform a function check to make sure the firearm is in good working condition and all parts were reinstalled correctly.

Modification or alteration to this part (to include custom coatings on the chassis) voids all factory warranties.

If you have any questions about the install please give us a call at:

262-896-6780