



W292S4498 Hillside Rd. Waukesha, WI 53189

262-896-6780 Fax 262-896-6756

**Mossberg 590 / Remington 970 Stock – MI-SG-590 / MI-SG-870**

**\*It is recommended these parts are installed by a qualified gunsmith\***

Midwest Industries is not responsible for parts damaged by not following these instructions. Please read the instructions and get familiar with these parts before proceeding with installation.

**Instructions**

1. Make sure your shotgun is unloaded and pointed in a safe direction.
2. Repeat step 1.
3. Remove the factory stock. This will first require removal of the recoil pad and stock bolt.
4. Install grip adaptor into back of the receiver. Use the provided Allen wrench and torque to 50inch lbs. Use the provided Vibra-tite on this bolt ONLY.
5. Slide the grip on the adaptor and attach with the provided flat heads. (For Remington 870 models you will use four 10-24 flat heads) (For Mossberg 590 models, you will use the 6 provided 8-32 flat heads. Torque these to 10inch lbs.
6. Slide the stock into the grip and fasten the four 10-24 flat heads. Torque to 10inch lbs.
7. Install the grip panels using the four provided button head screws.
8. Thank you for purchasing USA products.



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