



W292S4498 Hillside Rd. Waukesha, WI 53189
262-896-6780 Fax 262-896-6756
www.midwestindustriesinc.com

Marlin Handguard Installation Instructions

Models 1895, 1894, 336

For Marlin rifles with handguard cap

Have these parts installed by a qualified Marlin rifle gunsmith

*These handguards will not work for rifles equipped with a barrel band handguard.

Read and follow these instructions step by step. MI is not responsible for lost or stripped hardware.

1. Make sure your rifle is unloaded and pointed in a safe direction
2. Repeat step 1
3. Remove the factory handguard cap and handguard. Reassemble without factory handguard.
4. Slide the MI handguard onto your rifle and seat the location tangs into the recess of the receiver
5. Apply a drop of Vibra-tite to all the installation screws
6. If you have a 45-70 rifle, install and lightly tighten the front screws. If you have a 30-30 or a 44 mag rifle slide a washer between the handguard and mounting tang, then install and lightly tighten both front screws.
7. While pulling down on the handguard against the lower handguard tang, install and tighten the rear set screw so it just makes contact with the magazine tube. **DO NOT TORQUE THIS SCREW!**
8. Torque front screws to 20 inch lbs
9. This handguard includes some special nuts that are for the top 45degree slots. Some rifles may need these due to large barrels.
10. Thank you for your purchase.