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MP5/K SD Handguard - MI-MP5-SD / MI-MP5K-SD

It is recommended these parts are installed by a qualified gunsmith

Midwest Industries is not responsible for parts damaged by not following these instructions. Please read the instructions and get familiar with these parts before proceeding with installation. ***Do NOT try to remove the rear collar in this handguard. It is permanently installed from the factory*** Any stripped screws from incorrectly torquing during installation will not be covered under warranty.

Instructions

1. Make sure your firearm is unloaded and pointed in a safe direction.
2. Repeat step 1.
3. Remove your factory handguard.
4. ***Do NOT try to remove the rear collar in this handguard. It is permanently installed from the factory***
5. Take the front collar and set it into the handguard. Lower ears go to the muzzle end of your firearm. Slide it to the rear of the handguard, past the opening. Install the handguard over the barrel and engage the rear collar into the receiver groove.
6. Slide the front collar forward and start the M6x1.0 screw. Use the provided Vibra-tite on this screw. Finger tighten only.
7. Start the 4 provided 6-32 screws to hold the front collar to the handguard. Torque these screws to 20inch lbs.
8. Torque the M6 screw to 55inch lbs.
9. Thank you for purchasing USA products.