



W292S4498 Hill Side Rd. Waukesha, WI 53189

262-896-6780 Fax 262-896-6756

www.midwestindustriesinc.com

- 1) Please make sure your rifle is unloaded and pointed in a safe direction.
- 2) Remove the factory installed handguard per the rifle owner's manual.
- 3) If your rifle is a HK416 you will need to remove the factory sling swivel loop on the gas block. Use a cutoff wheel to carefully remove the loop as it is hardened steel.
- 4) Remove the cross bolt with the provided 5mm allen wrench.
- 5) Carefully slide the handguard onto the factory barrel nut. Do not force it on. Slide it on until the handguard touches the upper receiver.
- 6) Re-install the cross bolt. To tighten use the 5mm allen wrench or you can use a 10mm socket. Torque the cross bolt to 10ft lb.

If you have any questions, please email or call Midwest Industries Inc.

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