



MIDWEST INDUSTRIES INC.

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MI-249M

Installation Instructions

Installation is very easy, but these instructions **MUST** be followed

1. Please make sure your firearm is unloaded and pointed in a safe direction.
2. Please repeat step 1.
3. Remove your M-249 factory handguard per your instruction manual.
4. Remove the MI handguard and components from the package.
5. With the larger wrench in the installation hardware bag remove the flat head screws in the bottom of the handguard. This will allow the part to split into two pieces.
6. With the installation screws laid out on your work surface. Add a drop of the provided Vibra-TITE to the treads of each screw.
7. Install the two halves onto the firearm the machined bosses will go into the holes of the weapons receiver.
8. It is critical at this point to follow the torque specs provided for the screws. MI is not responsible for lost or seized screws.
9. Install the flat head into the bottom of the handguard finger tight.
10. Install the two socket heads on each end, finger tighten until there is no gap between the two halves.
11. Install the two set screws in the bottom and lightly tighten. 20 inch lbs.
12. Tighten the flat head screws to 30 inch lbs. DO NOT over tighten these screws.
13. Tighten the socket head cap screws to 40 inch lbs.
14. Please let Vibra-TITE cure for 12 hours before use.