



W292S4498 Hillside Rd. Waukesha, WI 53189

262-896-6780 Fax 262-896-6756

**Beretta 1301 Stock – MI-SG-1301**

**\*It is recommended these parts are installed by a qualified gunsmith\***

Midwest Industries is not responsible for parts damaged by not following these instructions. Please read the instructions and get familiar with these parts before proceeding with installation.

**Instructions**

1. Make sure your shotgun is unloaded and pointed in a safe direction.
2. Repeat step 1.
3. Remove factory stock. Remove the recoil pad, then use a 13mm socket with extension to remove the nut. This may require heat, as the factory rod is loctited into the receiver.
4. Thread the M9 portion of the male-to-male fastener in to the back of the receiver. Tighten with an open end or adjustable wrench.
5. Install grip adaptor into the back of the receiver. Use a ¼ inch allen wrench to fasten it using the collar nut and torque to 40inch lbs.
6. Slide the grip onto the adaptor and attach with the six 8-32 flat heads. Torque these to 10inch lbs.
7. Slide the stock into the grip and fasten the four 10-24 flat heads. Torque to 10inch lbs. 8. Install the grip using the four provided button head screws.
9. Thank you for purchasing USA products.



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