



### **Two Piece Free Float Handguard Installation Instructions**

- 1.) Please make sure your firearm is unloaded and pointed in a safe direction.
- 2.) Remove factory plastic handguards. You can do this by pulling back on the delta ring and removing the bottom piece then the top piece followed by the bottom piece.
- 3.) Use a dremel tool, split the aluminum delta ring by cutting from stock to the muzzle end. Only cut the aluminum delta ring, do not cut the steel barrel nut.
- 4.) After the delta ring is removed, remove the spring pack and snap ring.
- 5.) Remove the screws from handguard and set the upper (three sided) section onto the rifle.
- 6.) Set the lower section under the upper and start the screws.
- 7.) Align the rail on the upper and tighten the screws.

W292S4498 Hill Side Rd. Waukesha, WI 53189  
262-896-6780 Fax 262-896-6756  
[www.midwestindustriesinc.com](http://www.midwestindustriesinc.com)



### **Two Piece Free Float Handguard Installation Instructions**

- 1.) Please make sure your firearm is unloaded and pointed in a safe direction.
- 2.) Remove factory plastic handguards. You can do this by pulling back on the delta ring and removing the bottom piece then the top piece followed by the bottom piece.
- 3.) Use a dremel tool, split the aluminum delta ring by cutting from stock to the muzzle end. Only cut the aluminum delta ring, do not cut the steel barrel nut.
- 4.) After the delta ring is removed, remove the spring pack and snap ring.
- 5.) Remove the screws from handguard and set the upper (three sided) section onto the rifle.
- 6.) Set the lower section under the upper and start the screws.
- 7.) Align the rail on the upper and tighten the screws.

W292S4498 Hill Side Rd. Waukesha, WI 53189  
262-896-6780 Fax 262-896-6756  
[www.midwestindustriesinc.com](http://www.midwestindustriesinc.com)