

Two Piece Extended Free Float M-Lok Handguard Installation Instructions

Midwest Industries recommends this item be installed by a qualified gunsmith

- 1.) Please make sure your firearm is unloaded and pointed in a safe direction.
- 2.) Remove factory plastic handguards. You can do this by pulling back on the delta ring and removing the bottom piece then the top piece.
- 3.) Use a dremel tool, split the aluminum delta ring by cutting from stock to the muzzle end. Only cut the aluminum delta ring, do not cut the steel barrel nut.
- 4.) After the delta ring is removed, remove the spring pack and snap ring.
- 5.) Remove the hand guard cap and front sling swivel. This can be done by either removing the front sight tower or snipping the cap with a tin snips. The sling swivel will need the rivet to be drilled or driven out so the swivel can be removed from the sight tower.
- 6.) Remove the screws from handguard and set the upper (three sided) section onto the rifle.
- 7.) Set the lower section under the upper and start the screws.
- 8.) Align the rail on the upper and tighten the screws. Torque the screws to 25 inch lbs.

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