

Midwest Industries Inc

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Installation Instructions

MI-AKRGT

Midwest Industries AK Railed Gas Block

Please have this part installed by a qualified gunsmith.

Read and follow these instructions step by step.

Failure to do so will result in a poor substandard install and may void your warranty.

1. Make sure your firearm is unloaded and pointed in a safe direction.
2. Read through the entire installation guide and repeat step 1.
3. Field Strip your Rifle per your instruction manual that came with it; remove these components:
 - Top Cover
 - Recoil Spring
 - Bolt Carrier & Bolt
 - Gas Tube
4. The lever on the right side of the barrel trunion must be raised to the 12 o'clock position to remove the gas tube and upper handguard.
5. With the adjustment plug screwed in, install the MI railed gas tube into the rifle.
6. Unscrew the adjustment plug and adjust the rear leveling screws so the mount is level and the lock latch can close with zero movement of the rail.
Finger tight do not use a wrench –leveling set- to adjust the plug
7. Once this is achieved remove the screws one at a time and apply thread loc
8. Install the short set screws under the front adjustment with thread loc applied.
9. Please take your time on these steps. This will ensure a rock solid install. The thread loc has a long enough cure time so you do not have to rush.
10. Let thread loc cure for a minimum of 4 hours.
11. Re assemble your rifle per instruction manual