



## MI-AK DROP IN HAND GUARD INSTALLATION INSTRUCTIONS

(MI-AKMDI, MI-AKMDI-K, MI-AKMDI-M70, MI-AKMDI-M92)

### READ THESE INSTRUCTIONS

These hand guards will require simple fitting due to an assortment of manufactures' tolerances of AK type rifles. We recommend having a qualified gunsmith install this part if you are not comfortable performing any of the required steps. These parts install easy but require a good metal file, dial caliper, and knowledge of the rifle while performing the steps below.

### Midwest Industries WILL NOT REPLACE ANY PARTS UNDER WARRANTY THAT ARE FIT INCORRECTLY.

1. Please ensure your rifle is unloaded and pointed in a safe direction. **\*REPEAT THIS STEP\***
2. Please field strip your rifle according to your owner's manual and remove Lower handguard and gas tube.
3. Once these parts are removed, measure the rear rectangular locking block on the back of your factory wood handguard. Also measure the opening from where the block portion was removed on the guns receiver.
4. Compare the dimensions you have in step three to the size of the rectangular locking block on the back of the MI drop in hand guard.
5. Patience is critical in this step and will determine the end fit up result. Using your file, remove material evenly off each side of the block until it is very close to the size in the rifle and the factory wood unit. Take your time and remove small amounts while checking size and trial fitting in the gun. The handguard will have a hard outer coating. Once this is skin is removed filing will go much easier.
6. Install the handguard with fitted locking block into the rifle.
7. Slide back the forward handguard locking cap. You may have to lightly tap it to get it to seat. Lock the cap. This should NOT require much force. In the rare case your cap does not seat or lock you will have to fit the front cap, this may require a length adjustment or a width adjustment on the front U shape portion.
8. Once the handguard is installed with the cap locked apply a drop of blue Loctite to the exposed portion of the set screw and torque to 10 inch lbs with a **5/64 allen wrench**. If the set screw protrudes out the bottom surface after torqued you can file off the tip so it is flush or slightly recessed.
9. Reassemble your rifle according to your rifle's owners manual.
10. For other tips and a video tutorial of this parts installation please visit our website [www.midwestindustriesinc.com](http://www.midwestindustriesinc.com)

If you have any questions about the install please give us a call at:

**262-896-6780**