

Midwest Industries, Inc.

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MI-AK-X (AK 47/74 Hand Guard) Installation Instructions

Please read before installation

1. Please make sure your firearm is unloaded and pointed in a safe direction.
2. Repeat Number One.
3. Using your rifle's provided manual, field strip your rifle.
4. Remove the lower and upper wood, plastic or synthetic portions of the hand guards from your rifle. Then relock the front hand guard retaining cap.
5. Using a cut off wheel , cut off the sling swivel loop on the forward hand guard cap.
6. Remove the provided components from the box and become familiar with them.
7. Set the lower section (three sided) of the hand guard onto the barrel.
8. Place the hand guard clamp on the lower section and start the provided screws. (8-32 SHCS) Finger-tighten, do not make too snug. Use provided thread lock.
9. Re-Install the gas tube.
10. Set the upper rail onto the lower rail and check the parts for alignment. (This can be done by looking down the sights and checking to see how even the radius looks in relation to the front sight).
11. Tighten the hand guard clamp. Repeat 9 and 10.
12. Apply thread lock to provided set screws and install in hand guard clamp. (Finger tighten until they just touch the gas tube.) These are anti-rotation screws.
13. Install the upper rail. Secure with provided flat heads.