

Midwest Industries Inc

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MI-AKXG2 Yugo (M70) Extended Handguard Installation Instructions

Part # MI-AKXG2-Y70M, MI-AKXG2-Y70M-T1, MI-AKXG2-Y70M-MRO

(Extended Length M-Lok and KeyMod Versions)

Please have these parts installed by a qualified gunsmith

*** Failure to read and follow these instructions will void the warranty of these products and may result in damage to your firearms or optics***

*** If your rifle is equipped with the folding grenade sight, the top of the sight will have to be shortened to ensure it will lay flat in the folded position. This may be achieved by the use of a dremel tool equipped with a small cut off wheel. Remove enough of the leaf so that it does not extend past the front hand guard cap.***

IMPORTANT! IF YOU HAVE THE YUGO (M92), when removing the lower handguard, make sure the steel retainer piece at the rear of the handguard stays on the wood portion and not in the front of the receiver. If it stays on the receiver, remove it.

Removal of the factory hard coat for aftermarket coatings will void your warranty

1. Please make sure your firearm is unloaded and pointed in a safe direction.
2. Using your rifles provided manual field strip your rifle.
3. Remove the lower and upper wood, plastic or synthetic portions of the handguard from your rifle.
4. Remove the components from the package and become familiar with them.
5. Remove the plastic anti rotation block from its package. This piece will fit into the front of the receiver and will prevent any rotation of the handguard.
6. Measure the internal dimension in the front of the receiver and then file or sand the anti-rotation block to fit. Take an even amount off each side. This will take a few minutes remain patient. If you mess up, don't worry, we sell replacement blocks on our website.
7. Install the anti-rotation block in the lower handguard with the provided set screw and check the fit into the front of the receiver. A hinging action works best for this; starting at the receiver and hinging to the front. Make any additional adjustments to the anti-rotation block. Apply some thread lock to the set screw and snug it down to hold the block in place.
8. Hinge lower handguard onto the barrel and slide it to the rear to seat the anti-rotation block fully into the receiver.
9. Install the handguard clamp on the lower section. Evenly tighten the clamp with the provided 8-32 SHCS. Use the provided blue thread loc on the screws. Tighten each screw to 60 in lbs.
10. Reinstall the provided gas tube then install the two 8-32 set screws into the clamp. Use the blue thread loc and screw in until they just make contact the gas tube. Note the gas tube may have movement front to rear. This is nothing to be concerned with. The lengths of these tubes vary from different AK manufactures. The set screws and top cover will eliminate most of this.
11. If you have an optic specific cover, mount your optic to the cover with the provided screws. Torque the screws to the recommended torque by the optic manufacture. MI is not responsible if specs are not followed and screws are stripped.
12. Install the top cover with provided 8-32 flat head screws, tighten these screws to 30 inch lbs. (DO NOT use thread loc on these screws)
13. Reassemble the rest of your rifle checking for proper fit and function.
14. Let thread loc cure for 12 hours.
15. Enjoy your new handguard. Please support the Second Amendment. **Buy American and God Bless the USA.**