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### **AK Alpha Railed Top Cover – MI-AK-ALPHA-RTC**

**\*It is recommended these parts are installed by a qualified gunsmith. Failure to read and follow these instructions will void the warranty of these parts and may result in damage to your firearm or optics\***

**\*ONLY for use with MI AK Alpha series handguards. Not compatible with other generations of Midwest Industries products or other manufacturer's products\***

**\*Please be sure to install MI AK Alpha series handguard before starting the steps below. This mount cannot be installed at the same time as installing the handguards\***

### **Instructions**

1. Please make sure your firearm is unloaded and pointed in a safe direction.
2. Repeat step one
3. Remove all packaged components and get familiar with them.
  - a. Vibra-tite is included for final step of torquing all fasteners. Do NOT use Loctite.
4. Remove all fasteners and keep track of them, these will be used to reassemble the unit.
  - a. Do NOT remove steel trunnion block from railed top cover. This is permanently factory installed, removing this will void all warranty. This piece should remain tightly attached to top cover.
5. Find the steel support struts. These are black, have 3 threaded holes and are a couple inches in length.
6. Install steel struts by sliding them in between the heat shield and handguard. The single screw leg extends to the rear of the rifle. Start the provided flat head screws but do not tighten them.
7. Install one of the side beams with provided hardware to the rear M-LOK slot on the top cover of the handguard. Do not torque screws yet.
8. Set the receiver block onto the other side beam and start its attachment screw to hold it in place.
9. Install the second side beam using remaining hardware. Do not tighten yet.
10. Shut the top cover and let its rear edge seat into the rear trunnion of the rifle. The cover should fit freely into the trunnion slot.
11. Lightly snug the fasteners and recheck cover alignment.
12. Once aligned, remove the fasteners one at a time and apply Vibra-tite to each of screw, torque each screw to the below torque spec.
  - a. Receiver block (NOT pivot pin)– 30inch lbs.
  - b. M-LOK Nuts – 20inch lbs.
  - c. Steel support struts – 10inch lbs.
13. Check fit of MI takedown button into the rifle's rear trunnion. This may need to be fitted. A close slip fit is recommended.
14. Install factory recoil spring onto the MI recoil spring takedown button.
15. Reassemble your rifle.
16. **To seat cover – ensure you cycle the action three times after each time the cover is hinged up.**

Thank you for your purchase. Please contact us with any questions!

Installation Video ---

